



EP-11

Extra strong clamp Mod. XXL



COD				Kg	
12025	25 cm	19 cm	16,5 cm	7,2	
12030	30 cm	19 cm	16,5 cm	7,5	
12040	40 cm	19 cm	16,5 cm	8,0	
12050	50 cm	19 cm	16,5 cm	8,5	
12060	60 cm	19 cm	16,5 cm	9,2	
12070	70 cm	19 cm	16,5 cm	9,7	
12080	80 cm	19 cm	16,5 cm	10,3	100
12090	90 cm	19 cm	16,5 cm	11,0	2
12100	100 cm	19 cm	16,5 cm	11,4	
12110	110 cm	19 cm	16,5 cm	12,0	
12120	120 cm	19 cm	16,5 cm	12,6	
12130	130 cm	19 cm	16,5 cm	13,1	
12140	140 cm	19 cm	16,5 cm	13,7	
12150	150 cm	19 cm	16,5 cm	14,2	
12160	160 cm	19 cm	16,5 cm	14,8	
12170	170 cm	19 cm	16,5 cm	15,4	
12180	180 cm	19 cm	16,5 cm	15,9	
12190	190 cm	19 cm	16,5 cm	16,5	
12200	200 cm	19 cm	16,5 cm	17,1	150
12210	210 cm	19 cm	16,5 cm	17,6	1
12220	220 cm	19 cm	16,5 cm	18,2	
12230	230 cm	19 cm	16,5 cm	18,8	
12240	240 cm	19 cm	16,5 cm	19,3	
12250	250 cm	19 cm	16,5 cm	20,0	
12275	275 cm	19 cm	16,5 cm	21,3	
12300	300 cm	19 cm	16,5 cm	22,7	



Main features:

- · Rolled spring steel bar which gives constant pressure throughout the whole job.
- Nodular cast iron jaws
- Piston Clamp using a double threaded screw which doubles the pressure and speed
- · Grooved support surface on fixed jaw to grip curved and angled pieces.
- Non-slip brake preventing the tool from loosening or losing grip in jobs involving bangs or vibrations

Materials and Finishing:

All raw materials without exception used in Ind. Piqueras tools come from countries within the European Union. This guarantees maximum quality and permits easy and full control.

FOUNDRY	-Malleable Grey: EN-GJMW 400-5 quality under EN1567 rule. Finishing, thermal decarburising treatment, shot blasting,phosphating and electrostatic RAL 3004 red colour epoxy polyester paintingGuaranteed tracking realised using the alphanumerical codes embossed on all pieces thoughout their whole productive lifecasting date and number and its place in the tooling.	
BAR	* 60x12 mm bar -DIN C-60 quality (90 Kg/m2 pressure) heat rolledShot blasting finish giving stability and cleanlinessSingle coat rust-proof dark grey painting finishAll pieces are packed and labelled with date and number and stored in our warehouses until used permitting full tracking.	
BRAKE	Anti-slip tempered steel on moving jaw.	
SCREW	White zinc coated steel without Hexavalent-Chromium .	

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness, resistance and elasticity.

All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical performance.

Packing and labelling:

Packing using plastic bands and cling film wrapped Individually coded label EAN-13

RULES:

No special safety rulings applied

All work carried out following ISO:9001 and ISO:14001 rules