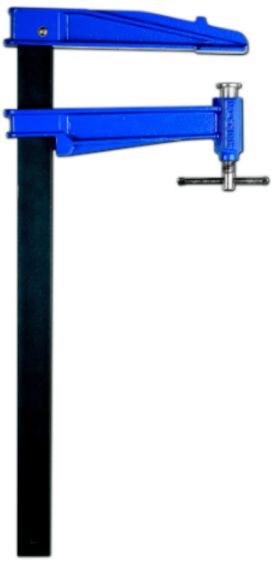
EP-05

Piston clamp S



COD				Kg
15020	20 cm	22 cm	20,5 cm	3,5
15030	30 cm	22 cm	20,5 cm	3,8
15040	40 cm	22 cm	20,5 cm	4,1
15050	50 cm	22 cm	20,5 cm	4,4
15060	60 cm	22 cm	20,5 cm	4,7
15070	70 cm	22 cm	20,5 cm	5,0
15080	80 cm	22 cm	20,5 cm	5,3
15090	90 cm	22 cm	20,5 cm	5,7
15100	100 cm	22 cm	20,5 cm	6,0

Mod. S

Llanta / bar 40 mm x 10 mm

Fuerza Máxima / Maximum pressure 7000 N

Main Features:

- Piston Clamp using a double-threaded screw which doubles the pressure and speed and allows work on uneven surfaces, tubes, etc.
- Non-slip brake preventing the tool from loosening or losing grip in jobs involving bangs or vibrations
- Rolled spring steel bar which gives maximum pressure held throughout the whole job.
- Nodular cast iron jaws.

Materials and Finishing:

All raw materials without exception used in Ind. Piqueras tools come from countries within the European Union. This guarantees maximum quality and permits easy and full control.

FOUNDRY WORK	-**Malleable Grey:** EN-GJMW 400-5 quality under EN1567 rule. Finishing, thermal descarburising treatment, shot blasting,phosphating and electrostatic RAL 5010 blue colour epoxy polyester painting. Guaranteed tracking realised using the alphanumerical codes embossed on all pieces thoughout their whole productive life--casting date and number and its place in the tooling.
BAR	-40x10 mm bar -DIN C-60 quality (90 Kg/m2 pressure) heat rolled. -Shot blasting finish giving stability and cleanliness. -Single coat rust-proof dark grey painting finish. -All pieces are packed and labelled with date and number and stored in our warehouses until used permitting full tracking.
BRAKE	Anti-slip tempered steel on moving jaw.
SCREWS	White zinc coated steel without Hexavalent-Chromium

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness, resistance and elasticity.
All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical perfomance.

Packing and labelling:

Packeting in pairs using plastic band and cling film wrapped
Individually coded label EAN-13

RULES:

No special safety rulings applied
All work carried out following ISO:9001 and ISO :14001 rules