

EP-10

## Piston clamp MAXI-R



	COD				
<b>Mod Maxi R</b>	<b>61020</b>	20 cm	16 cm	14 cm	3,19
	<b>61030</b>	30 cm	16 cm	14 cm	3,50
	<b>61040</b>	40 cm	16 cm	14 cm	3,82
	<b>61050</b>	50 cm	16 cm	14 cm	4,13
	<b>61060</b>	60 cm	16 cm	14 cm	4,45
	<b>61080</b>	80 cm	16 cm	14 cm	5,07
	<b>61100</b>	100 cm	16 cm	14 cm	5,70
	<b>61120</b>	120 cm	16 cm	14 cm	6,33
	<b>61140</b>	140 cm	16 cm	14 cm	6,96
	<b>61150</b>	150 cm	16 cm	14 cm	7,27
	<b>61160</b>	160 cm	16 cm	14 cm	7,59
	<b>61180</b>	180 cm	16 cm	14 cm	8,21
	<b>61200</b>	200 cm	16 cm	14 cm	8,83
	<b>61220</b>	220 cm	16 cm	14 cm	9,46
	<b>61250</b>	250 cm	16 cm	14 cm	10,09
	<b>61300</b>	300 cm	16 cm	14 cm	10,72
<b>Mod Maxi R</b>	<b>Lanta / bar</b> 40 mm x 10 mm				
	Fuerza Máxima / Maximum pressure 10000 N				

## Main features:

- Rolled spring steel bar which gives maximum pressure held throughout the whole job.
- Nodular cast iron jaws
- Covered double threaded screw which doubles both the pressure and the speed with a greasing hole for optimum lubrication and a new dismountable, interchangeable new easy grip handle.
- The surface of the fixed jaw is grooved to achieve maximum grip on angled pieces, tubes, etc
- The moving jaw is kept firmly in position thanks to the spring activated brake at the back.

## Materials and Finishing:

All raw materials without exception used in Ind. Piqueras tools come from countries within the European Union. This guarantees maximum quality and permits easy and full control.

FOUNDRY WORK	<p><b>-Malleable Grey:</b> EN-GJMW 400-5 quality under EN1567 rule. Finishing, thermal descarburising treatment, shot blasting, phosphating and electrostatic RAL 3004 red colour epoxy polyester painting.</p> <p><b>-Nodular cast iron:</b> EN-GJS-400-15 quality under UNE-En 1563 ruling. Stabilising heat treated, shot blasted, phosphated and electrostatic RAL 3004 red colour epoxy polyester painted</p> <p>Guaranteed tracking realised using the alphanumerical codes embossed on all pieces throughout their whole productive life--casting date and number and its place in the tooling.</p>
BAR	<p>-40x10 mm bar</p> <p>-DIN C-60 quality (90 Kg/m<sup>2</sup> pressure) heat rolled.</p> <p>-Shot blasting finish giving stability and cleanliness.</p> <p>-Single coat rust-proof dark grey painting finish.</p> <p>-All pieces are packed and labelled with date and number and stored in our warehouses until used permitting full tracking</p>
BRAKE	<p>Anti-slip tempered steel on moving jaw</p> <p>Stop to prevent loss</p>
HANDLE	Nylon and fibreglass
SCREWS	White zinc coated steel without Hexavalent-Chromium

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness, resistance and elasticity.

All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical performance.

## Packing and labelling:

In packets of two and five bound with plastic bands and cling film wrapped.  
Individually coded label EAN-13

## RULES:

No special safety rulings applied

All work carried out following ISO:9001 and ISO :14001 rules