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EP-06

Piston clamp K



06020	20 cm	30 cm	28,5 cm	3,9
06030	30 cm	30 cm	28,5 cm	4,2
06040	40 cm	30 cm	28,5 cm	4,5
06050	50 cm	30 cm	28,5 cm	4,8
06060	60 cm	30 cm	28,5 cm	5,1
06070	70 cm	30 cm	28,5 cm	5,4
06080	80 cm	30 cm	28,5 cm	5,8
06090	90 cm	30 cm	28,5 cm	6,1
06100	100 cm	30 cm	28,5 cm	6,4

Mod. K	40 mm x 10 mm
Fuerza Máxima / Maximum pressure	5000 N

Main Features:

- Malleable cast iron body
- Rolled spring steel bar which gives constant pressure throughout the whole job.
- Finely threaded screw giving greater.
- Piston system with a double threaded screw which doubles the pressure and tightening speed as well as allowing work on uneven surfaces, tubes, etc.

Materials and Finishing:

All raw materials whitout exception used in Ind. Piqueras tools come from countries within the European Union. This guarantees maximum quality and permits easy and full control.

FOUNDRY WORK	-**Malleable Grey:** EN-GJMW 400-5 quality under EN1567 rule. Finishing, thermal descarburising treatment, shot blasting,phosphating and electrostatic RAL 5010 blue colour epoxy polyester painting.
BAR	-40x10 mm bar -DIN C-60 quality (90 Kg/m2 pressure) heat rolled. -Shot blasting finish giving stability and cleanliness. -Single coat rust-proof dark grey painting finish. -All pieces are packed and labelled with date and number and stored in our warehouses until used permitting full tracking.
BRAKE	Anti-slip tempered steel on moving jaw. Stop to prevent loss
SCREWS	White zinc coated steel without Hexavalent-Chromium

The cast iron pieces used in our tools easily and clearly pass all kinds of tests on hardness resistance and elasticity.
All the pieces carry a casting date and number which make all quality controls easier and allow a complete tracking of the piece. The careful design also guarantees optimum mechanical perfomance.

Packing and labelling:

Packeting in pairs using plastic band and cling film wrapped
Individually coded label EAN-13

RULES:

No special safety rulings applied
All work carried out following ISO:9001 and ISO :14001 rules